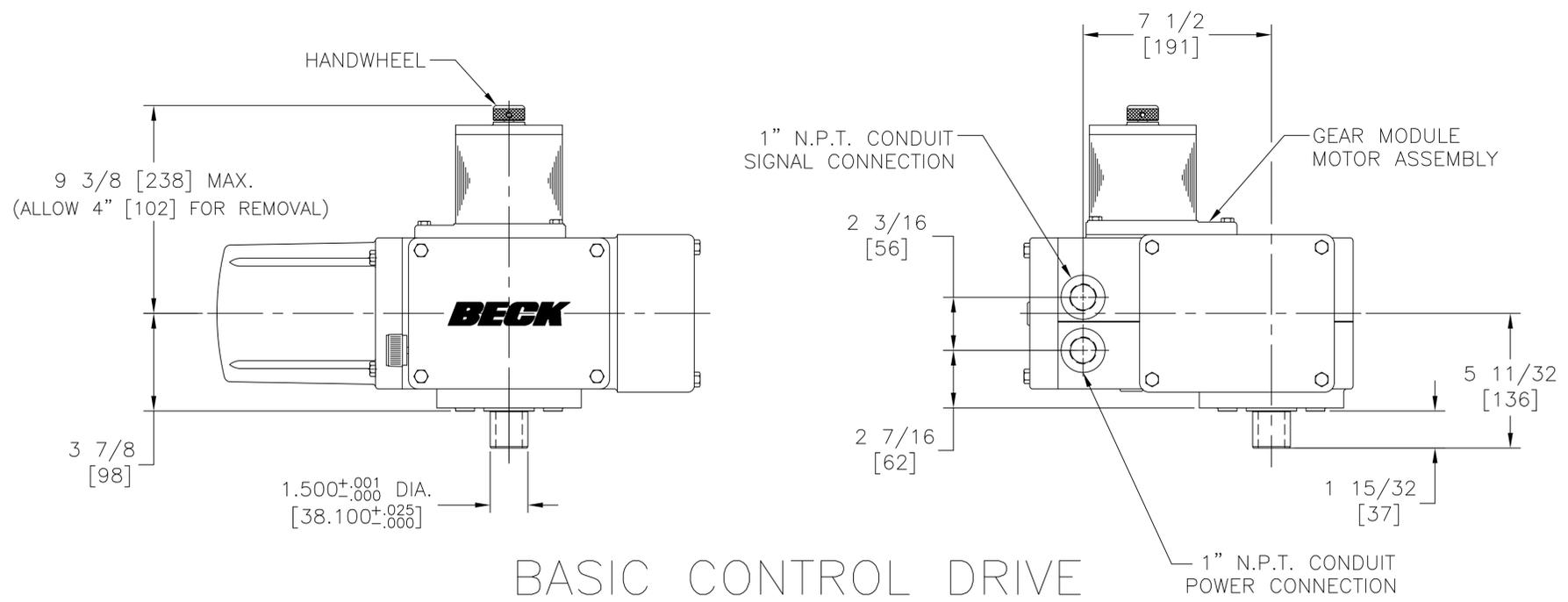
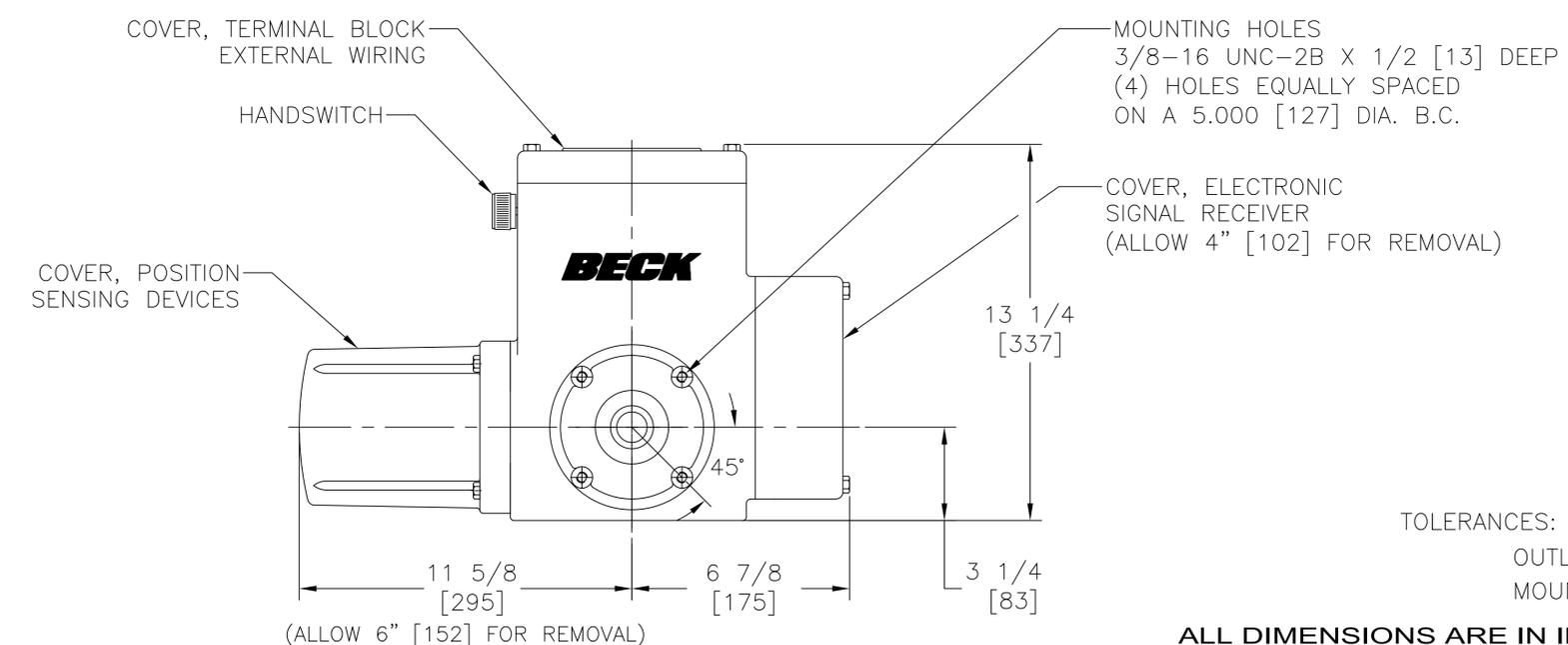


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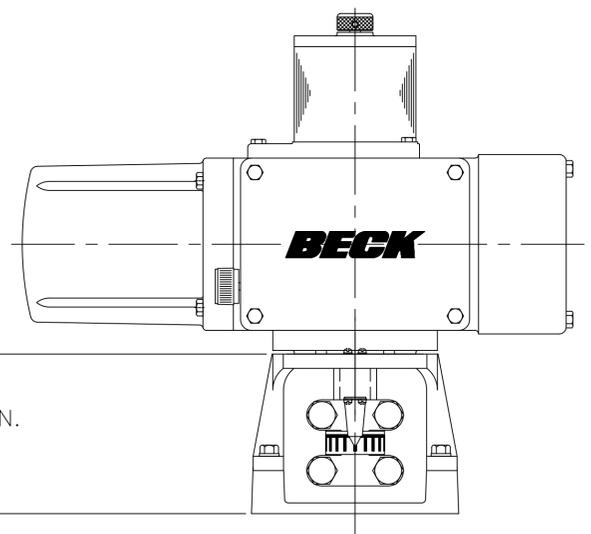
BASIC CONTROL DRIVE

BASIC CONTROL DRIVE WITH MOUNTING HARDWARE



TOLERANCES:
 OUTLINE DIMENSIONS ±1/4 [±6]
 MOUNTING DIMENSIONS ±1/16 [±2]

ALL DIMENSIONS ARE IN INCHES AND [MM] UNLESS OTHERWISE SPECIFIED.
 THREADS AND TAPPED HOLES ARE SPECIFIED AS UNIFIED THREAD SIZES ONLY.
 CONDUIT PIPE THREADS PER AMERICAN NATIONAL STANDARD TAPER PIPE THREADS (N.P.T.)

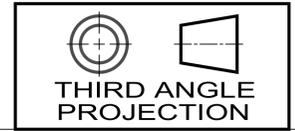


RECOMMENDED SCREW TORQUES			
	SIZE (IN.)	TORQUE (LB-FT)	TORQUE (Nm)
COVER SCREWS	5/16-18	10	14
MOTOR/GEAR MODULE SCREWS	1/4-20	6	8
BODY SCREWS	5/16-18	10	14
BODY SCREWS	3/8-16	20	27
CONTROL END COVER SCREWS	5/16-18	10	14
COUPLING SCREWS	5/8-18	170*	230*
MOUNTING BRACKET SCREWS (FLAT HEAD)	3/8-16	25*	34*

BECK DRIVE MODEL NO.	TORQUE RANGE	APPROX. WEIGHT
11-160	15 TO 120 LB.-FT. 20 TO 163 Nm	56 LBS. 25 KGS.

*MAY VARY PER APPLICATION. REFER TO VALVE MOUNTING SPECIFICATION SHEET SHIPPED WITH YOUR DRIVE.

18-2160-01o



HAROLD BECK & SONS INC
 NEWTOWN INDUSTRIAL COMMONS NEWTOWN, PENNSYLVANIA 18940 USA

TITLE: **OUTLINE DIMENSIONS BECK 11-160 HOLLOW SHAFT DRIVE**

DRAWN: GMD 8/8/14	SCALE: NONE	DRAWING NO: 18-2160-01o	REV: E
CHECKED: DMS 8/11/14			
APPROVED: HHS 8/12/14		SHEET NO. 1 OF 1	

SIZE: D