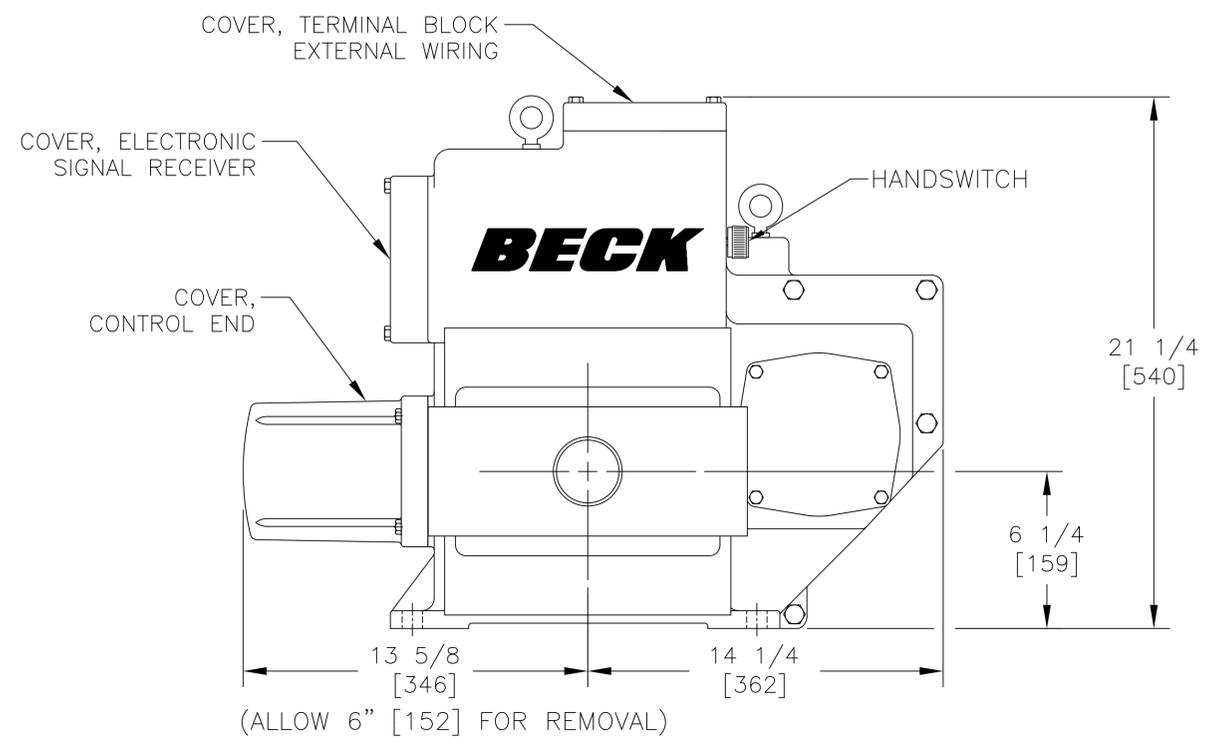


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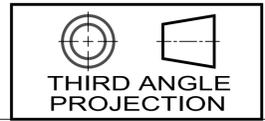
ALL DIMENSIONS ARE IN INCHES AND [MM] UNLESS OTHERWISE SPECIFIED. THREADS AND TAPPED HOLES ARE SPECIFIED AS UNIFIED THREAD SIZES ONLY. CONDUIT PIPE THREADS PER AMERICAN NATIONAL STANDARD TAPER PIPE THREADS (N.P.T.)



NOTES:
 ALL DIMENSIONS ARE TYPICAL. TOLERANCES: ±1/4 [6].
 IF SPECIFIC DIMENSIONS ARE REQUIRED, PLEASE CONTACT A FACTORY REPRESENTATIVE.
 * SCREW TORQUES FOR MOUNTING HARDWARE WILL BE SUPPLIED WITH SPECIFIC VALVE MOUNTING SPECIFICATION.
 DRIVE MAY BE ROTATED AROUND THE VALVE IN 90° INCREMENTS.

RECOMMENDED SCREW TORQUES			
	SIZE (IN.)	TORQUE (LB-FT)	TORQUE (Nm)
COVER SCREWS	5/16-18	10	14
GEAR MODULE SCREWS	5/16-18	10	14
MOTOR SCREWS	3/8-16	16	22
BODY SCREWS	3/8-16	20	27
BODY SCREWS	1/2-13	50	68
CONTROL END COVER SCREWS	5/16-18	10	14
COUPLING SCREWS	5/8-18	170*	230*
MOUNTING BRACKET SCREWS	5/8-11	100	136

18-0460-02o



HAROLD BECK & SONS INC
 NEWTOWN INDUSTRIAL COMMONS NEWTOWN, PENNSYLVANIA 18940 USA

TITLE: **OUTLINE DIMENSIONS FOR UNITIZED ASSEMBLIES OF A BECK 11-460 DRIVE AND A TYPICAL VALVE**

DRAWN: DMK 11-7-07	SCALE: NONE	DRAWING NO: 18-0460-02o	REV: C
CHECKED: GMD 11-12-07			
APPROVED: JHM 11-12-07		SHEET NO. 1 OF 1	

SIZE: D